OC8- Inspect parts - second check

Memo

120

QC

Quality Control

2) Siolaliy

0.00

W/O:			WO	RK ORDER CHANG	ES				đ 1	
DATE	STEP	PRO	CEDURE CHAN	IGE	Ву	,	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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January 5, 2010 11:26:56 AM

Required Date: 18/01/2010

Item ID:

D3788-1

Accept

Setup Start

Stop



Revision ID:

Item Name:

Cabin Floor Protector

Start Date:

05/01/2010

Start Qty: 1.00

Req'd Qty: 1.00



Cust Item ID:

Customer:



Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC: Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID

130

Small Fab

Small Fab

Operation

Set Up/ **Run Hours** Draw Number

Plan Rev. Code

Accept Qty

Reject Qty

Reject Number Stamp

140

QC

Quality Control

Description

Small Fab

Memo

Deburr if necessary.

QC5- Inspect part completeness to step on W/O

0.00

10-01-13

150

Packaging

Packaging

Identify as per dwg & Stock Location:_

Memo

Memo

0.00

0.00

W/O:		W.	WORK ORDER CHANGES .									
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DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign 8 Date		on C	Approval Chief Eng	Approval QC Inspector		
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Work Order ID 54977

Page 3

January 5, 2010 11:26:56 AM

Required Date: 18/01/2010

Item ID:

D3788-1

Accept

Setup Start

Stop



Revision ID:

Item Name:

Cabin Floor Protector

Start Date:

05/01/2010

Start Oty: 1.00

Req'd Qty: 1.00



Cust Item ID:

Customer:



Run

Start



Reference: Approvals:

Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date: Date:

Stop



Sequence ID/

Operation Description Set Up/ **Run Hours**

Draw Number Draw Plan Rev. Code

Accept Qty

Reject Qty

Reject Number Stamp

Work Center ID 160

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

Quality Control

W/O:		WORK ORDER CH	WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
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Part No:	_ PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
Resolution:		Disposition:	QA: N/C Closed:	Date:

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Picklist Print

January 5, 2010 11:27:12 AM

Work Order ID: 54977

Parent Item:

D3788-1

Parent Item Name: Cabin Floor Protector

Comments:



Start Date: 05/01/2010

Required Date: 18/01/2010

Start Qty: 1.00

Required Qty: 1.00

Componentiem ID/	Replacement Item ID	Mfg/ Purch	Bir Ite	-	Legation	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	N	0		100	sf	1,989.831	31.5789			- · · · · · ·
											R 10-	1-14

GE PLASTICS LEXAN SHEET

Warehouse	Loc Oty	Loc Code		
Location		•		
Main Warehouse				^
MAT	1989.831798			(1)
103106	1.6765			
105330	47.8767			
109455	40.5717			
111710	329.893632			
112585	1569.81327		113,85	

W/O:		WORK ORDER CHANGES									
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	Resolution:		Disposition:	QA: N/C Closed	i:	Date:	

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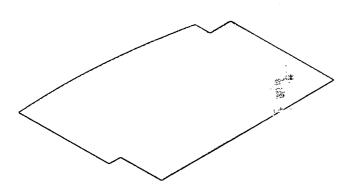
DART AEROSPACE LTD	Work Order:	54978
Description: Cabin Floor Protector	Part Number:	D3788-1
Inspection Dwg: D3788 Rev: A		Page 1 of 1

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36.50	+/-0.030	Ø2.3∑	*				
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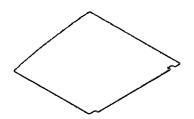
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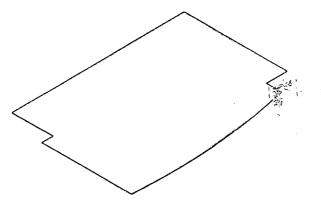
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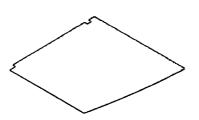
D3788-1 CABIN FLOOR PROTECTOR



D3788-3 CABIN FLOOR PROTECTOR



D3788-2 CABIN FLOOR PROTECTOR



D3788-4 CABIN FLOOR PROTECTOR

SHOP COPY RETURN TO ENGINEERING UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE WORK ORDER NO. 54977 PH 10-1-05

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REV.			DESCRIPTION	्रे हर	DATE				
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MFG. A	PPR.	ZZh	D3788		SHEET 1 OF 5				
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W/O: W(WORK ORDER	WORK ORDER CHANGES						
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36.50 7.38 R200.0 -61.25 65.25 **TEXTURED SIDE-**- 14.50 R0.25 TYP **D3788-1 CABIN FLOOR PROTECTOR** DESIGN DART AEROSPACE LTD DRAWN pet HAWKESBURY, ONTARIO, CANADA <u>TTES:</u>
MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK (REF DART SPEC MLEXS.125-F60029-04)
FINISH: NONE
TOLERANCES: PER DART QSI 018 LINLESS OTHERWISE NOTED
UNITS: INCHES UNLESS OTHERWISE NOTED DRAWING NO. CHECKED REV. A D3788 MFG. APPR. SHEET 2 OF 5 TITLE APPROVED SCALE **CABIN FLOOR PROTECTOR** DE APPR. BREAK SHARP EDGES: 0.005 TO 0.010 MAX COPYRIGHT © 2005 6Y DART ARRUSPACE LTD
PHI DOUNEY IS YOUR MY MY CONFIDENTIAL AND IS SUPPLIED IN THE COPYRIST SONOR
NOT TO BE USED FOR MY PAPAGE ON DOING DO COMMANDERS TO ANY THE COPYRIGHT OF MY PAPAGE ON DOING AND CONTROL TO THE COPYRIGHT OF MY PAPAGE ON DOING AND CONTROL TO THE COPYRIGHT OF MY PAPAGE ON DOING AND CONTROL TO THE COPYRIGHT OF MY PAPAGE ON DOING AND COPYRIGHT OF MY PAPAGE ON DOING AND COPYRIGHT OF MY PAPAGE ON DOING AND COPYRIGHT OF MY PAPAGE ON TO THE COPYRIGHT OF MY PAPAGE ON THE COPYRIGHT O IDENTIFICATION: IDENTIFY WITH DART P/N "D3788-1" USING FINE POINT PERMANENT INK MARKER OR LABEL ON SMOOTH SIDE WEIGHT: 15.02 lbs DATE 08.05.08

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W/O:			WORK ORDER CHANGES .						
DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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Part No			Fault Category:						
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<u></u>								

36.50 6 R200.0 61.25 65.25 TEXTURED SIDE R0.25 46.60 **D3788-2 CABIN FLOOR PROTECTOR** DESIGN DART AEROSPACE LTD IOTES:
) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE): 0.125 THICK
(REF DART SPEC MLEXS.125-F60029-04)
) FINISH: NONE
) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
) UNITS: INCHES UNLESS OTHERWISE NOTED
) UNITS: INCHES UNLESS OTHERWISE NOTED
) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
) IDENTIFICATION: IDENTIFY WITH DART P/N "D3788-2" USING FINE POINT PERMANENT INK MARKER OR LABEL ON SMOOTH SIDE
) WEIGHT: 15.02 lbs DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A D3788 MFG. APPR. SHEET 3 OF 5 TITLE APPROVED SCALE **CABIN FLOOR PROTECTOR** DE APPR. COPYRIGHT D 2008 BY DART AEROSPACE LTD
THIS DOCUMENT O PRIVATE AND COMPOSITION AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT S
NOT TO BE USED FOR ANY PUMPOSE OF COPED OF COMMUNICATED TO ANY OTHER PERSON WITHOUT DATE 08.05.08 3 5 7

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- 32.15 2.00 1.50 7 -- 1.00 R200.0 31.50 TEXTURED SIDE-2.13 R0.25 TYP --- 1.00 27.69

D3788-3 CABIN FLOOR PROTECTOR

HOTES:

) MATERIAL: P60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK (REF DART SPEC MLEXS.125-F60029-04)

1) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
1) UNITS: INCHES UNLESS OTHERWISE NOTED
1) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
1) IDENTIFICATION: IDENTIFY WITH DART P/N "D3788-3" USING FINE POINT PERMANENT INK MARKER OR LABEL ON SMOOTH SIDE
1) WEIGHT: 5.01 lbs

DESIGN ₩ DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A D3788 MFG. APPR. SHEET 4 OF 5 TITLE APPROVED SCALE **CABIN FLOOR PROTECTOR** COPY MICHT & 2986 BY CART A EROSPACE LTD

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32.15 2.00 1.50 1.00 -R200.0 31.50 **6** TEXTURED SIDE 2.13 R0.25 1.00 27.69 **D3788-4 CABIN FLOOR PROTECTOR**

iOTES:) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK (REF DART SPEC MLEXS.125-F60029-04)) FINISH: NONE) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

) INITS: INCHES UNLESS OTHERWISE NOTED

) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

) IDENTIFICATION: IDENTIFY WITH DART P/N "D3788-4" USING FINE POINT PERMANENT INK MARKER OR LABEL ON SMOOTH SIDE

) WEIGHT: 5.01 lbs

DART AEROSPACE LTD DRAWN p# HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED D3788 MFG. APPR. SHEET 5 OF 5 TITLE APPROVED **CABIN FLOOR PROTECTOR** DE APPR.

08.05.08

CONTRIGHT to 2008 BY DART AEROSPACE LTD

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W/O:			WORK ORDER	CHANGES			•	ı
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